

Water cleaning hoses rubber

Hose dim.	Ferrule type	Marking	Diam x length	Note	10404	5451	5350	55297	5681	Skiving length	
										Ext.	Int.
3/8"	65125 -06	M03400-06	26,0 x 31,1	MF		19,8					
1/2"	-08	M03400-08	29,0 x 33,4	MF		22,6					
1/4"	65113-04	M00120-04	19,5 x 28,0	MF			1) 16,5			23	
5/16"	-05	M00120-05	20,0 x 28,6	MF			1) 17,6			23	
3/8"	65124-06	M00910-06	26,0 x 33,0	MF			1) 22,0		23,0	27	
1/2"	-08	M00910-08	30,0 x 34,0	MF			1) 25,5			28	
5/16"	65126-05	M03300-05	22,8 x 28,5	MF		17,6					
3/8"	-06	M03300-06	25,0 x 30,0	MF		20,2					
1/2"	-08	M03300-08	27,0 x 32,0	MF		23,0					
5/16"	65236-05	M00830-05	19,0 x 31,9	MF		16,0					
1/2"	65133-08	M00310-08	28,4 x 34,0	MF					24,0		
3/8"	655297-06	M01700-06	29,7 x 57,5	XL				4) 24,6		47	15
1/2"	-08	M01700-08	34,0 x 65,0	XL				4) 29,1		52	16
3/4"	-12	M01700-12	45,1 x 69,0	XL				4) 38,9		54	19
1/2"	65404-08		31,0 x 40,0	*	29,0						
3/4"	-12		38,0 x 50,0	*	33,7						
1"	-16		47,0 x 59,9	*	41,8						
1 1/4"	-20		58,0 x 70,1	*	51,7						

* Special insert range series 30401 and 30412

References and explanations for the crimping chart:

Abbreviations used under column "note" in the chart describes which insert category the ferrule shall be used with. Combinations of ferrule and inserts from different categories and different manufactures are not permitted.

- External rubber must be removed before the ferrule is fitted.
(See skive length ext).
- External and internal rubber must be removed before the ferrule is fitted.
(See skive length)

Please see <http://intranett.tessdata.no> for updated version of crimping chart.

Contact your nearest TESS Service centre if you have questions.
Reservations for typing error and changes.

Crimping control steps

- Inspect the crimping dimension in the die-set area as indicated in the picture.
Take four measurements across the crimped ferrule at 45° to each other using a vernier calipers in the middle section of the crimped length of the ferrule.
Verify that all four measurements are according to the designated crimping diameter. Tolerance 0/-0,2 mm.
- Inspect the crimp taper values
Measure the diameter at the top of the ferrule and at the bottom of the ferrule (see picture)
Verify that the ferrule taper satisfies the following limits:
Taper ≤ 0,3 mm. for hose size up to and including 5/8 inch
Taper ≤ 0,6 mm. for hose size from 3/4 inch up to and including 3 inch

